

Industrial Oils.

GHM devices for oil applications

Members of GHM GROUP: GREISINGER I HONSBERG I Martens I Deltacem I VAL.CO

Utilising synergies

With the merger of companies, we have greatly expanded our competence and can thus also offer optimal assistance and consultation in all matters relating to measuring, control, and closed-loop control technologies.

We are capable of offering a comprehensive product portfolio for requirements in the broadest range of segments:



Process measurement technology

Laboratory measurement technology

Industrial electronics / closed-loop control technology

Industrial measurement technology

Customer-specific developments

Quality from Germany

All products from GHM Messtechnik are developed and produced in Germany and Italy. Through the consolidation of companies, the product range has been expanded significantly.

Our claim - Your benefit

As a specialist and complete measurement technology provider, we develop solutions tailored to our customers and markets which meet the highest demands in the industry.

Our locations









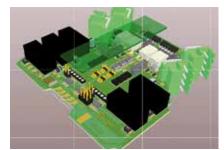




Flexibility and Innovation

These two terms are an inseparable part of the success of GHM Messtechnik.

In addition to the extensive standard programme, tailored solutions are developed according to customer needs.







Altium 3D circuit board layout

Pressure testing up to 1000 bar

EMC cabins

GHM stands for ...

- Quality
- ✓ Service

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GHM devices for oil applications

Oils are an important, precious and widely used medium in the fields of technology and chemistry. Consequently there are many different requirements in the metrological detection of variables such as flow rate, temperature, pressure and fill level in existence.

The GHM Messtechnik GmbH produces sensors and transmitters for oil monitoring and measurement in various locations and advises clients with their measurement or monitoring requirements.

This brochure introduces most of our equipment for various oil applications, although other devices of the GHM portfolio can be deployed with equal success. Enquire at our offices, we advise you with pleasure.

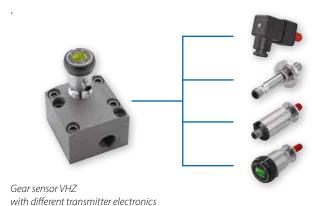
What is important for the different measured variables in regards of the medium oil?

Flow rate

With regard to oil, the viscosity of the medium must be taken into account first and foremost. When plants are operated with oils at different temperatures, the result is different viscosities of the same oil measured by the sensor. GHM offers different devices to take these variable requirements into account.

Volumetric Measuring Instruments (Gearwheel- or Screw measurement)

are primarily producing a pulse signal each time a specific volume has passed the instrument. It is easy to understand that these systems work nearly independently of viscosity. But you should keep an eye on the pressure losses at different viscosities.





Screw volume meter VHS with different transmitter electronics

The quoted volumetric devices of GHM are very precise mechanical systems with a system accuracy from 0.25 to 3% of the measured value. These devices are among the most accurate mechanical measuring systems for oil applications. High operating pressures (up to 350 bar) and large flow ranges from 0.04 to 2000 l/min allow use in a multitude of applications like:

- Central oil lubrication systems can be found at mills, paper machines, stone mills, etc.
- Central oil-cooling systems can be found in machine tool manufacturing
- Gear lubrication for harbor cranes, wind turbines, etc.
- Hydraulic actuators or workpiece holder
- Oil circulation in hardening systems
- Test stands for transmissions, engines



Central lubrication system with GHM Honsberg flow meter, Pressure sensors and temperature sensors.

Stone mill in South Africa with large bearing operated via a central lubrication system. The oil volume is measured with VHS equipment of GHM.



Armature cylinder of a dredger.
The extension path of the telescopic device is detected with a VHZ of GHM.

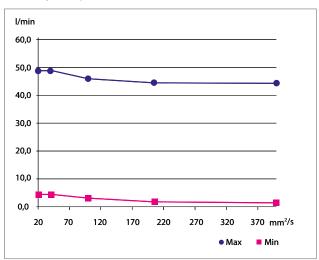
Viscosity-compensated piston devices(HD2/HR2V/FW4V)

are part of the class of the spring-loaded float devices. These structurally modified devices are suitable for the oil monitoring. By utilising special pistons in the device, the friction effect of oil is almost completely eliminated.



Viscosity-compensated piston flow switch and piston meters, available with limit switches and microswitch heads (with ATEX approval) as well as different transmitters.

Viscosity compensation HD2K-025GM040



All of our systems are characterized by a high degree of robustness and long-term stability.

The compact design allows installation in a variety of applications:

- Oil cooling of machine manufacturing tools
- Use in the agriculture area
- Flow monitoring in hydraulic systems



Turbines (RT)

can also be used for oil flow measurements if the shift frequency characteristic in the measured value recording is taken into account. In this case the operating temperatures are recorded and the corresponding frequency conversion factors (K values) for calculation are used.

Since the characteristic of the turbine in the specified measuring range at different viscosities remains linear, the factor is constant in each case. However, the shifts of the minimum measured values (starting values) in their use in different viscosities have to be taken into account.



Oil distribution systems

As examples, oil distributors offer the possibility of operating a central line, multiple lubrication points and cooling conduits. We provide the necessary possibilities for many application requirements. Our experts will advise you.



Modular distribution panels (Type DIS)

enable up to 10 distribution channels, which is not uncommon for applications such as large paper machines. The individual strands can be set up and measured individually using a multiple coaxial valve. In bypass mode, the medium is deflected around the device in order to simplify the periodic service on the machine. The measurement device can be removed and checked without interrupting the necessary oil lubrication. The service can therefore be carried out during operation and avoids the stoppage of the machine.

Most significant sources of interference in the flow measurement of oils:

Ferritic abrasions are an undesirable component in the lubrication circuit and must be filtered out in the best possible manner.

Air penetration:

Good ventilation during commissioning without sack constructions, an airtight overall system and slow filling during commissioning are some of the most important preconditions for trouble-free operation.

Oil shocks:

Slow filling at the time of commissioning or after service tasks can prevent these dynamic forces on the sensor system.

Temperature

Different temperature sensors and -transmitters called PT100 or PT1000 sensors with corresponding transmitter electronics are available. A wide range of different versions with different pipe lengths, process adaption and protection fittings are tailor-made to satisfy the customer's specific application requirements.

The fact that reaction times for oil are slower than for water have to be taken into account. Measurements in flowing media can lead to a more rapid heat transfer, requiring an improvement of response times.



Pressure

Pressure switches and transmitters

are utilised in oils with various technologies.

Mechanical switch systems:

spring-assisted

Mechanical pressure switches with pistons

are in use in all applications, where a break point is to be monitored. These devices do not require a power supply. The mechanical switches are capable of directly shifting higher currents and voltages.

The switching point is adjusted by the tensioning of a screw on a spring, which acts on the pressure piston or a membrane. In some devices the hysteresis can also be adjusted with an adjustment screw. Mechanical pressure switch PH1. Setting of point and hysteresis.



Electronic switches and transmitter systems:

A thin film bridge is located on the pressure membrane or on a silicon substrate with capillary drill holes and oil reservoir to a flush stainless steel diaphragm.

The sensors can be subdivided into absolute pressure sensors, relative pressure sensors and differential pressure sensors. All of these sensors are available with a display and programmable switches.

Electronic pressure switches or transmitters

are installed where exact values are to be recorded and where a smaller hysteresis is desired, like in mechanical switches. Proportional output signals such as 4-20 mA or 0.10 V can be electronically selected.

The transducers are temperature-compensated and work very quickly because of their small mass. Thanks to their rugged construction, vibrations and rapid pressure changes do not have a significant negative influence on the sensors.



Pressure sensors in different designs

Fill levels

Different viscosities and densities of different oils must be taken into account. For level measurement of oil, in oil, and in lubrication and cooling systems, ferritic abrasion deposits often accumulate in the tanks and must be reduced with filtering systems using devices with magnets (e.g. by magnetic separator).

In bearing lubrication, temperatures of up to 100 °C or higher can be reached, which restricts the choice of the level switch or measurement systems. GHM offers various fill level switches and fill level measurement systems.

Please contact us for further information.



are installed from above or from the side of the tank. They are designed as a bent lever version or straight version. Float systems are available with fixed or programmable switch points or as continuous level transmitters. Special versions can be equipped with filling pipes, or with an additional temperature sensor. Bent lever versions can also be installed to measure highly viscous media if the pivot point is not placed in the liquid.



Level float systems in bent lever version or straight version.

Capacitive systems

4..20 mA or 0..10 V transmitters with a programmable switch with temperature monitoring at GHM are designed so that extremely precise fill level readings are achieved, even with changing oil qualities (capacitive absolute values change with different permeability in new and used oils).

The transducers have no moving parts. Version LCC1 is a measuring device that can be used in shallow oil pans where small losses must be detected. Large fluctuations on the oil surface are taken into account with a high, programmable mean average value, or with cushioning pipes (surge pipes).





A special kind of capacitive limit detection

The MLC switch family works with a particularly high frequency method and enables absolute measurement of the dielectric constant. As a result, a distinction between air and liquid and between aggregate states is possible. The type of liquid can also be determined.

High-quality materials enable the operation in aggressive oils or emulsions. Different designs allow for special requirements with regard to mounting, wiring or signal output. These instruments are sealed directly at the top without additional sealant.

Contact our specialists for advice.



Flow Measuring and Monitoring Devices for Oil Applications







Туре	HD2	HR2V	NJV
Principle	Piston	Piston	Piston
Connection diameter	G ¹ / ₄ G ³ / ₈ G ¹ / ₂ G ³ / ₄ G1	G 1 ¹ / ₄ G1 ¹ / ₂ G2	G ¹ / ₄ G ³ / ₈ G ¹ / ₃ G ³ / ₄ G1
Pressure resistance	200 bar	200 bar	100 bar
Materials	Brass/stainless steel	Brass/steel on demand	Brass/steel
Area	Switching 0.560 l/min Measure 0.180 l/min	Switching 10120 l/min Measure 5160 l/min	Switching and display 260 l/min
Switches & probes	Reed switch 250 VAC 1.5 A 50 VA Microswitch 250 VAC 5 A OMNI: Display, 2 x switching (push pull), 4-20 mA or 0-10 V, programmable parameter FLEX: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter LABO: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter	Reed switch 250 VAC 1.5 A 50 VA OMNI: Display, 2 x switching (push pull), 4-20 mA or 0-10 V, programmable parameter FLEX: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter LABO: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter	Reed switch 250 VAC 0.5 A 10 VA K1: changer with red LED display K2: switch without LED disply K3: changer with red/green LED display
Applications	Measurement and monitoring in mechanical engineering and plant manufacturing, e.g. cooling of machine tools.		Monitoring and display in lubrication systems.
Additional notes	All versions with analog flow indicators of type 01 or Z1 are optionally available; lower pressure drop as volumetric measurement.		Adaptable on manifold block VB







Type VHZ VH		VHS	
Principle	Gear	Screws	
Connection diameter	G 1/4 G 3/8 G 3/4 G1	G1 G11/4 G11/2 G2 G21/2	
Pressure resistance	100/160/200 bar	160/350 bar	
Fluid temperature	-25 °C+80 °C	-25 °C+80 °C (150 °C)	
Materials	Steel/aluminium	Steel/aluminium	
Measuring range	0.02150 l/min	1.52500 l/min	
Switches & probes	OMNI: Display, 2 x switching (push pull), 4-20 mA or 0-10 V, programmable parameter FLEX: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter LABO: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter	OMNI: Display, 2 x switching (push pull), 4-20 mA or 0-10 V, programmable parameter FLEX: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter LABO: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter	
Applications	Tool cooling (with oil), oil lubrication, hydraulic tensioners, hydraulic position measurements, chuck monitoring, position control, lubricant monitoring	Central lubrication systems, test stands, lubricant monitoring	
Additional notes	Volumetric measurement and monitoring with changing viscosity (to 10,000 mm²/s) 3 % accuracy (of reading) instantaneous value and counter possible, lower pressure drop than gear	Volumetric measurement and monitoring with changing viscosity (to I0,000 mm²/s) <1 % accuracy (of reading) instantaneous value and counter possible, lower pressure drop than gear	

For further information, please refer to our brochures or visit www.ghm-messtechnik.de $\,$

Flow Measurement and Monitoring Devices for Oil Applications

Туре	VB	VB2	DIS
Principle	Oil distributor for piston devices with control valve	Oil / water distribution for piston devices with control value	Oil distributor (<100 mm²/s) with integrated flow sensor (dynamic diaphragm)
Connection diameter	Intake: Expiration: $G^{1/4}$ $G^{3/8}$ $G^{1/2}$ $G^{3/4}$ G^{1}	Intake G2 Expiration: G ¹ / ₄ G ³ / ₈ G ¹ / ₂ G ³ / ₄ G1	Expiration: G³/8
Pressure resistance	25 bar	16 bar	16 bar
Fluid temperature	-20 °C+110 °C	-20 °C+110 °C	-20 °C+80 °C
Materials	Aluminium & brass/stainless steel	Aluminium & brass/stainless steel	Aluminium & stainless steel
Area	Switching and displays 260 l/min	Switching 10120 l/min Measuring 5160 l/min	Switching and displays 260 l/min
Switches & probes	Reed switch 250 VAC, 0.5 A, 10 VA K1: changer with red LED display K2: changer without LED display K3: changer with red/green LED display	Reed switch 250 VAC, 1.5 A, 50 VA Microswitch 250 VAC, 5 A OMNI: Display, 2 x switching (push pull), 4-20 mA or 0-10 V, programmable parameter FLEX: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter LABO: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter	OMNI: Display, 2 x switching (push pull), 4-20 mA or 0-10 V, programmable parameter FLEX: 1 x switching (push pull), 4-20 mA or 0-10 V or frequency, programmable parameter
Applications	Monitoring and distribution used in mechanical and plant enginnering e.g. of lubricant	Measurement and monitoring used in mechanical and plant engineering e.g. cooling of machine	Measurement and monitoring of highly viscous media, for example for printing machines
Additional notes	Combined with NJV and other inline piston devices, optionally 1-8 measurement points	Combined with HD2, HR2V and other inline piston devices 8 measurement points	Bypass value allows maintenance without downtime, optionally 1-10 measurement points, no RoHS

For further information, please refer to our brochures or visit www.ghm-messtechnik.de

Level Measurement and Monitoring Equipment for Oil





Level Measurement and Monitoring Equipment for Oil







Туре	MLC422	MLC430 / MLC433 / MLC437	LCC1
Principle	Capacitive	Capacitive	Capacitive
Mounting	G 1/2	G ½	Horizontal 3-hole flange D 54
Fluid temperature	-20 °C+100 °C	-20 °C+100 °C	-20 °C+85 °C
Pressure resistance	10 bar	10 bar	5 bar
Materials	Stainless steel/PEEK	Stainless steel/PEEK	Brass/FR4
Area	1175 Dk	1175 Dk	018 mm
Switches & probes	1 transistor switching output	MLC430: 2 transistor switching output MLC433: 2 transistor switching output, 420 mA analogous output MLC437: Display, 2 transistor switching output, 420 mA analogous output	
Applications	Level detection with no moving parts	Level detection with no moving parts, detecting of oil and water phases	e.g. for oil reservoir in lubrication systems, motor oil monitoring
Additional notes	Plug M12	Plug M12	For shallow containers with overheating warning, oil level check and with restless filling levels by programmable attenuation



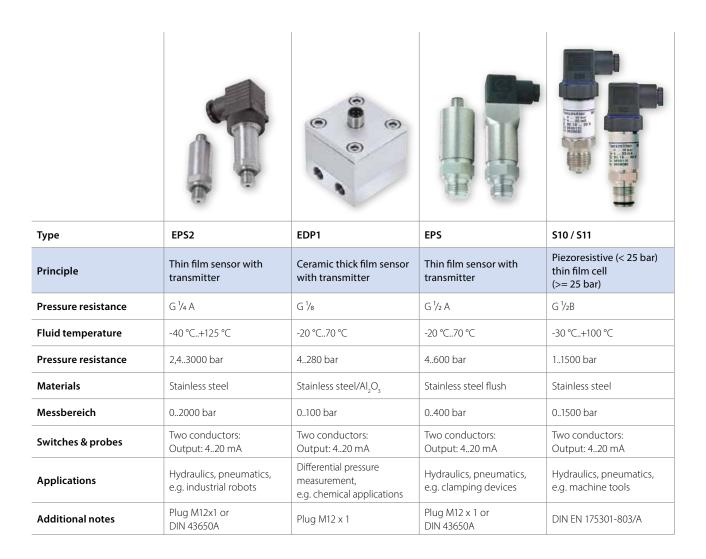




Pressure – Measurement and Monitoring Equipment for Oil









Temperature Switches and Temperature Meters for Oil Applications





Temperature Sensor for Oil Applications



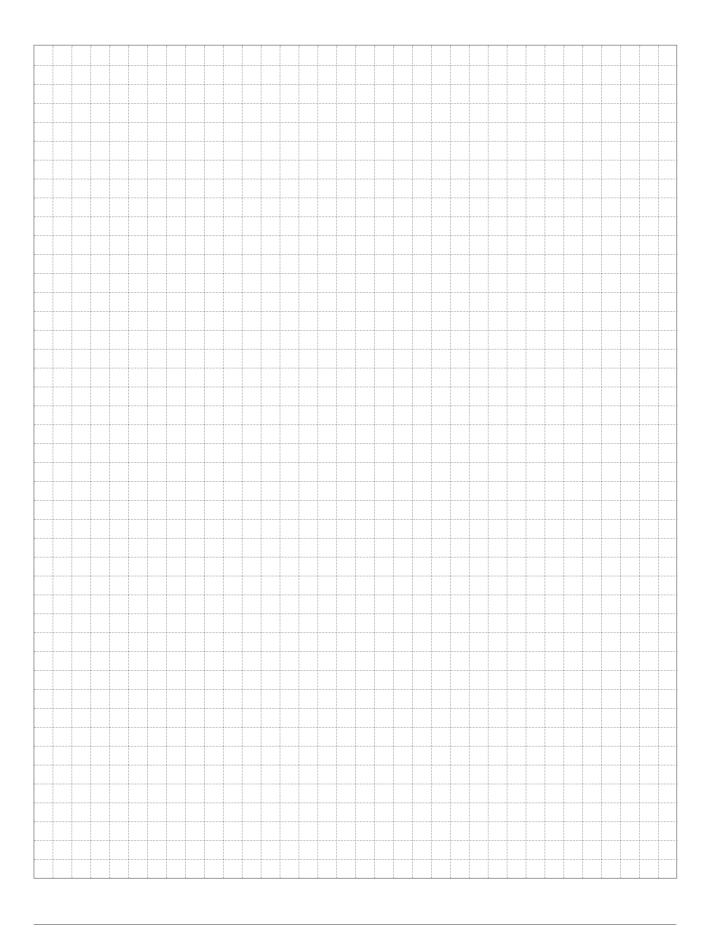


Temperature sensor for oil applications





Notes





On site internationally.

We are right at home in your world.



Our inspiration are your ideas and wishes.

Challenge us.

The GHM Messtechnik GmbH group of companies was founded in 2009. However, the history of the traditional brands bundled under the umbrella brand goes back even further. Even in its current form as the GHM GROUP, the company is committed to the philosophy shared by its founders: absolute customer orientation, speed and first-class product quality.

Innovation with method: Not only in the globalized economy, but also in technology, more and more tasks are being taken to the limits of what is feasible and well

beyond. We are meeting this challenge with a widely diversified corporate structure. The umbrella brand GHM GROUP comprises various brands that, with their respective expertise, cover a broad field of application-specific solutions for an extensive range of applications. Our customers benefit from more than 200 years of bundled experience. With their many years of expertise, our engineers in the various development centers are able to develop solutions quickly and flexibly to meet the individual requirements of our customers. This is an unparalleled advantage of our company.

Our brands.



COFISINGED

HONSBERG

Martens

Delta OHM

VAL.CO

Portable Instruments

Industrial Sensors

Industrial Electronics

Environmental Technology

Industrial Sensors

Our strategic business areas.



Portable Instruments

- O Compact, robust and powerful hand-held measuring devices for a wide range of measuring tasks
- O Application-oriented special measuring devices
- O Private label products for customer-specific individualization
- O Factory calibration at customer's request in our own calibration laboratory



Industrial Sensors & Electronics

- O Sensors for a variety of process variables such as temperature, flow, level and pressure
- O Transmitters and isolators for various input/output devices
- O Indicators and controllers in a wide variety of formats
- O Customized sensors and electronics



Environmental

- O Measuring stations for climate and environmental data with connection to cloud systems
- O Mobile measurement technology for climate, water and gas analysis
- O Sensors for solar radiation monitoring in the photovoltaic sector
- O Indoor climate measurements
 "comfort measurement",
 as well as sound and vibration
 measurements



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