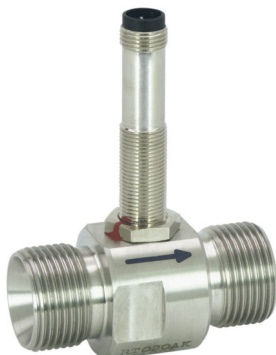


**Product Information**

**LABO-RT-I / U / F / C**

**Flow Transmitter  
 LABO-RT-I / U / F / C**



- High precision
- No magnetic components in the flow space
- High pressure resistance
- 0..10 V, 4..20 mA, frequency/pulse output, completely configurable

**Characteristics**

A turbine acts as the primary sensor; its rotational speed is proportional to the flow rate. The rotational speed is detected by means of pre-tensioned Hall sensors, i.e. there are no magnets in the flow space.

The LABO-RT electronics make various output signals available:

- Analog signal 0/4..20 mA (LABO-RT-I)
- Analog signal 0/2..10 V (LABO-RT-U)
- Frequency signal (LABO-RT-F) or
- Value signal pulse / x litres (LABO-RT-C)

A model with switching output is also available (see separate datasheet).

If desired, the range end value can be set to the currently existing flow using "teaching".

**Technical data**

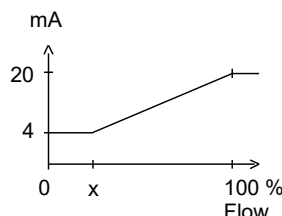
|                             |  |
|-----------------------------|--|
| <b>Sensor</b>               | turbine with biased Hall sensor  |
| <b>Nominal width</b>        | DN 15..50 (others on request)  |
| <b>Process connection</b>   | G 1/2 A...G 2 A  |
| <b>Metering ranges</b>      | see table "Ranges"   |
| <b>Measurement accuracy</b> | ±1 % of full scale value in the specified metering range including linearity and repeatability |
| <b>Max. particle size</b>   | 0.5 mm   |
| <b>Pressure loss</b>        | 0.3 bar at Q <sub>max</sub> .  |
| <b>Pressure resistance</b>  | PN 250 bar   |
| <b>Medium temperature</b>   | -20..+85 °C<br>optionally -20..+150 °C (for 8 bar min.)  |
| <b>Ambient temperature</b>  | -20..+70 °C  |
| <b>Storage temperature</b>  | -20..+80 °C  |

|                                     |  |  |
|-------------------------------------|--|--|
| <b>Materials medium-contact</b>     | Housing<br>Turbine<br>Bearing  | stainless steel 315<br>stainless steel 430<br>tungsten carbide |
| <b>Material Electronics housing</b> | CW614N nickelled   |  |
| <b>Supply voltage</b>               | 10..30 V DC<br>voltage output 10 V: 15..30 V DC  |  |
| <b>Power consumption</b>            | < 1 W (without load)   |  |
| <b>Output data:</b>                 | all outputs are resistant to short circuits and reversal polarity protected<br><br>Current output: 4..20 mA (0..20 mA available on request)<br>Voltage output: 0..10 V (2..10 V available on request) output current max. 20 mA<br>Frequency output: transistor output "push-pull" I <sub>out</sub> = 100 mA max.<br>Pulse output: transistor output "push-pull" I <sub>out</sub> = 100 mA max. pulse width 50 ms pulse per volume is to be stated |  |
| <b>Display</b>                      | yellow LCD shows operating voltage (LABO-RT-I / U) or output status (LABO-RT-F / C) (rapid flashing = Programming)   |  |
| <b>Electrical connection</b>        | for round plug connector M12x1, 4-pole   |  |
| <b>Ingress protection</b>           | IP 67  |  |
| <b>Weight</b>                       | see table in "Dimensions"  |  |
| <b>Conformity</b>                   | CE   |  |

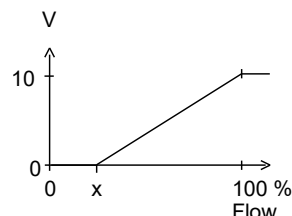
**Signal output curves**

Value x = Begin of the specified range

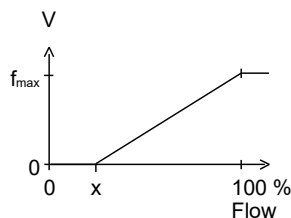
Current output



Voltage output



Frequency output



f<sub>max</sub> selectable in the range of up to 2000 Hz

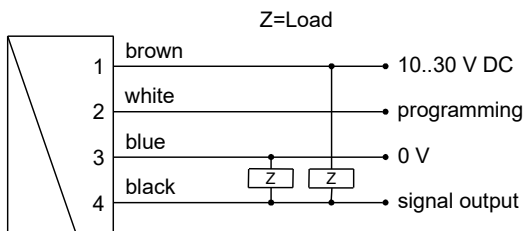
Other characters on request.

## Product Information

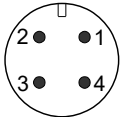
### Ranges

| Types        | Metering range (1..5 mm <sup>2</sup> /s) |                   |
|--------------|--|-------------------|
|              | l/min                                    | m <sup>3</sup> /h |
| RT-015AK001. | 1.8.. 18                                 | 0.11.. 1.1        |
| RT-020AK002. | 3.7.. 37                                 | 0.22.. 2.2        |
| RT-020AK004. | 6.7.. 67                                 | 0.40.. 4.0        |
| RT-020AK008. | 13.3.. 133                               | 0.80.. 8.0        |
| RT-025AK016. | 26.7.. 267                               | 1.60..16.0        |
| RT-040AK034. | 56.7.. 567                               | 3.40..34.0        |
| RT-050AK068. | 113.3..1133                              | 6.80..68.0        |

### Wiring



Connection example: PNP NPN

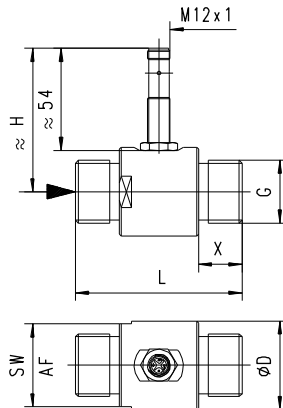


Before the electrical installation, it must be ensured that the supply voltage corresponds to the data sheet.

It is recommended to use shielded wiring.

The push-pull output of the frequency or pulse output version can as desired be switched as a PNP or an NPN output.

### Dimensions



| DN | G     | ØD | SW / AF | H  | L   | X  | Range m <sup>3</sup> /h at 1-5 mm <sup>2</sup> /s | Weight kg |
|----|-------|----|---------|----|-----|----|---|-----------|
| 15 | 1/2   | 38 | 35      | 69 | 64  | 19 | 0.11 – 1.1  | 0.32      |
| 20 | 3/4   | 38 | 35      | 70 | 64  | 19 | 0.22 – 2.2  | 0.42      |
| 20 | 3/4   | 38 | 35      | 70 | 64  | 19 | 0.40 – 4.0  | 0.42      |
| 20 | 3/4   | 40 | 38      | 73 | 83  | 22 | 0.80 – 8.0  | 0.42      |
| 25 | 1     | 47 | 44      | 76 | 88  | 23 | 1.60 – 16.0                                       | 0.63      |
| 40 | 1 1/2 | 60 | 52      | 82 | 114 | 28 | 3.40 – 34.0                                       | 1.42      |
| 50 | 2     | 70 | 64      | 87 | 132 | 29 | 6.80 – 68.0                                       | 1.92      |

### Handling and operation

#### Installation

As with all flow meters, if possible the turbine should be installed ahead of a valve (on the pressure side). Good degassing should be ensured. 10 x D calming sections are recommended before and after the turbine in order to maintain the specified accuracies. The turbine should be filled with fluid at all times.

The electronics housing does not project into the flow space.

#### Note

The fullscale end value can be programmed by the user via "teaching". Requirement for programmability must be stated when ordering, otherwise the device cannot be programmed.

The ECI-1 device configurator with associated software is available as a convenient option for programming all parameters by PC, and for adjustment.

The teaching option is not available for the pulse output version.

#### Operation and programming

The teaching process can be carried out by the user as follows:

- The flow rate to be set is applied to the device.
- Apply an impulse of at least 0.5 seconds and max. 2 seconds duration to pin 2 (e.g. via a bridge to the supply voltage or a pulse from the PLC), in order to accept the measured value.
- When the teaching is complete, pin 2 should be connected to 0 V, so as to prevent unintended programming.

The devices have a yellow LED which flashes during the programming pulse. During operation, the LED serves as an indicator of operating voltage (for analog output) or of switching status (for frequency or pulse output).

To avoid the need to transit to an undesired operating status for the purpose of teaching, the device can be provided ex-works with a teach-offset. The teach-offset point is added to the currently measured value before saving. The offset point can be positive or negative.

*Example: The end of the metering range should be set to 80 %. However, only 60 % can be achieved without problem. In this case, the device would be ordered with a "teach-offset" of +20%.. At a flow rate of 60 % in the process, teaching would then store a value of 80 %.*

If necessary, a far greater number of parameters can also be programmed using the ECI-1 device configurator.

